



Welding Certificate

DVS ZERT-EN1090-2-SZ-2023.0517.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

Kehl GmbH

**Otto-Hahn-Straße 16 + 18
73230 Kirchheim unter Teck
GERMANY**

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC2 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding
135 - Metal active gas welding

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification,
Date of birth)

Roland Kehl, IWE

born on: 02.12.1967

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

David Schanne, IWS

born on: 22.11.1990

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

08.06.2026

Period of validity

07.06.2029

Remarks

see reverse

Place and date of issue

Düsseldorf, 08.06.2026
Schob

Dipl.-Ing. Gurschke
Head of certification body